

INSTALLATION INSTRUCTIONS ATOMIC-COOL TRANSMISSION COOLER KIT **PART # 13950**

Please read these instructions completely before starting the installation.

KIT CONTENTS

QTY. DESCRIPTION

- Oil Cooler Assembly
- 2 -6AN x 5/8" Male Adapter
- -6AN Male x 3/8" Barb Fitting
- -6AN Female x 3/8" Barb Fitting
- 10ft OEM Spec Hose
- 3/8" Compression Fitting
- 2 5/16" Compression Fitting
- 3/8" NPT Female x 3/8" Barb Fitting
- Thermostat Switch

QTY. DESCRIPTION

- In-line Thermostat Fitting
- Hose Clamp
- 1/4"-20 x 1" Hex Bolt 4
- 1/4" Washer 8
- 1/4"-20 Lock Nut
- 6" Zip Ties
- #10 Blue Ring Terminal 1
- 2 Blue Female Connector
- Blue Wire Tap Connector

TOOLS NEEDED

Standard Screw Driver or 5/16" Nut Driver 7/16" Socket & Ratchet 5/8" Open End Wrench 11/16" Open End Wrench 3/4" Open End Wrench

1 1/8" Open End Wrench Thread Sealant Tape Dyke Pliers Razor Knife Marker

Tubing Cutter

IMPORTANT

Always use backup wrenches when tightening fittings. The AN fittings supplied in this kit do not require any thread sealant.

COOLER LOCATION

The purpose of a remote mount cooler is to be able to mount the cooler away from the front of the vehicle therefore not blocking airflow to the radiator/condenser. This cooler can be mounted anywhere space permits. Always keep in mind that the

cooler still needs access to airflow to perform at its peak.

COOLER INSTALLATION

- 1. Identify the two -6AN x 5/8" Male Adapters.
- 2. Install the fittings onto the cooler with the o-ring side toward the cooler.

Note: Thread sealant is not necessary on o-ring fittings.

- 3. Using a 1 1/8" Open End Wrench, tighten fittings.
- 4. Hold the Oil Cooler Assembly in the desired location.
- 5. Using a marker, mark the four hole locations.
- 6. Using a drill and 9/32" drill bit, drill the four mounting holes.
- 7. Identify the 1/4"-20 x 1" Bolts, 1/4" Washers & 1/4" Lock Nuts supplied and attach the Oil Cooler Assembly.

Diagram #1 -6AN x 5/8" Male Adapter

IN-LINE THERMOSTAT INSTALLATION

Mounting Location

The recommended location for the In-line Thermostat Fitting is on the INLET side of the oil cooler, so the oil line that provides the cooler fluid from the transmission.

Warning: Always use two wrenches when tightening the In-line Thermostat Fitting to the oil cooler; failure to use a back up wrench could cause damage to the cooler core.

There are two options for installing the In-Line Thermostat.

1. Cooler inlet installation (See Diagram #2)

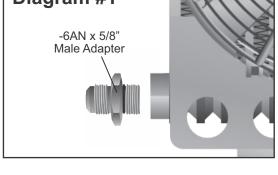
The In-line Thermostat Fitting is provided with a -6AN male and female threads.

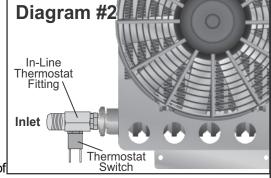
- a) Attach the In-line Thermostat Fitting onto the INLET fitting on the oil cooler.
- b) Install thermostat switch into the adapter fitting, we recommend using a small dab of liquid thread sealer. DO NOT USE thread sealant tape or dielectric grease as they block heat transfer. TIGHTEN THE SENSOR BY HAND ONLY. Overtightening with any tools may break the sensor and WILL VOID THE WARRANTY.

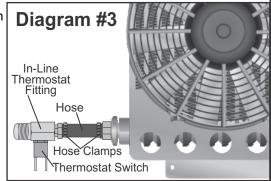
2. Hose installation (See Diagram #3)

The kit provides two brass fittings that are only used with this option. They are designed to adapt the AN fittings to hose barbs.

- a) Using the -6AN Male x 3/8" Barb Fitting provided, attach the fitting to the female side of the In-line Thermostat Fitting.
- b) Using the -6AN Female x 3/8" Hose Barb Fitting provided, attach the fitting to the Male Adapter now installed on the cooler.
- c) Using the OEM Spec Hose and Hose Clamps provided, cut the hose to the desired length and attach one end of the hose to the oil cooler inlet and the other to the In-line Thermostat.
- d) Install thermostat switch into the adapter fitting, we recommend using a small dab of liquid thread sealer. DO NOT USE thread sealant tape or dielectric grease as they block heat transfer. TIGHTEN THE SENSOR BY HAND ONLY. Overtightening with any tools may break the sensor and WILL VOID THE WARRANTY.







(Continues on Page 2)